



The following slides show how to tie the wires on the LED light kits to the frame. Wiring will be the same on the 88 and 94 with the light switch on the RAF side





Switch

 Switch must be mounted in the Right arm only on the 88 and 94 with the on positon toward the top of arm









Switch

- Cut and X in the cover at the power button in frame.
- Place button in hole with the straight line at the top of the arm



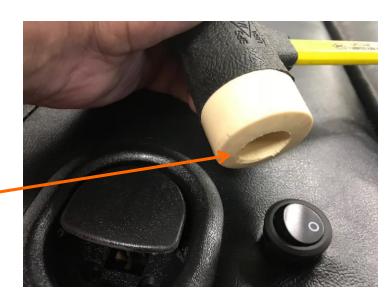






Switch

- Place the button inside the hole in the mallet so the button won't be damaged
- Hit the back of the mallet and drive the button into the hole









The lights have a top and bottom and have to be attached correctly for lights to show

Top side with lights



Bottom side no lights







 Be sure the male plug end goes to the front of the arm



 Tie the light strip to the arm mount rail at the front hole.

 Note: Be sure not to place the cable tie over the LED light __ (See inset photo)







 Tie the light strip to the arm mount rail at the rear hole.

 Tie the light strip to the arm mount rail at the center hole.

 Note: Be sure not to place the cable tie over the LED light (See inset photo)

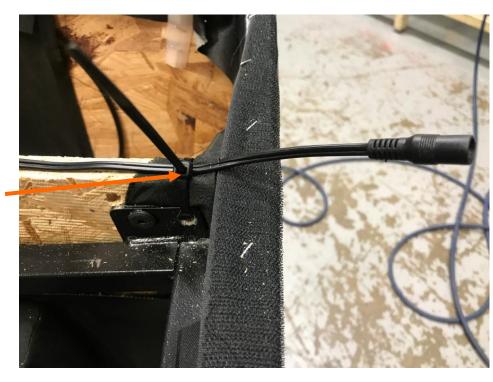








 Tie the female plug end to the arm mount rail where the seat box mounts.







 Plug the male plug from the light strip into the female plug from the switch.



 Fold up the excess wire from the switch and secure with zip tie.







 Fold excess wire from the switch and secure to the arm frame using a piece of plastic tack so that the customer can pull the slack as needed

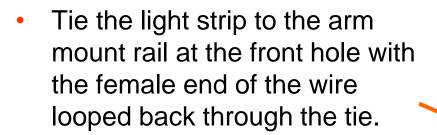








 Be sure the male plug end goes to the rear of the arm



 Note: Be sure not to place the cable tie over the LED light (See inset photo)





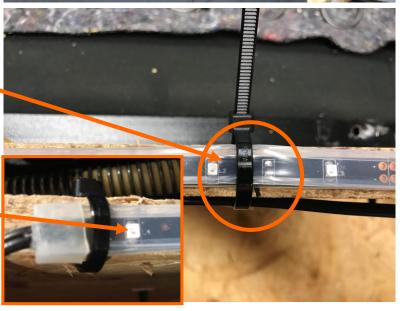




 Tie the light strip to the arm mount rail at the rear hole along with the female end of the plug

- Tie the light strip to the arm mount rail at the center hole along with the wire from the front of arm.
- Note: Be sure not to place the cable tie over the LED light (See inset photo)









 Tie the female plug end to the arm mount rail where the seat box mounts.







 Make sure the connection wire is centered with the same amount of wire hanging out on each side then attach the connection wire in the hole in the base rail on mechanism next to the floor glide on the LAF side

 Attach the wire in the hole in the inside mech rail









 Attach the wire in the hole in the inside mech rail

 Attach the connection wire in the hole in the base rail on mechanism next to the floor glide on the RAF side









 Fold excess wire and attach to the hole in the center of the mech on the RAF side

 Plug up the wires on both sides



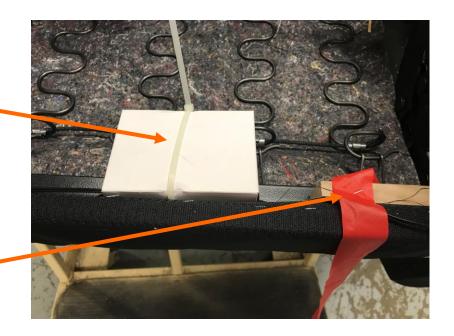






 Attach the adapter to the bottom of the seat box on the RAF side

 Attach the red flag strip next to the adapter





Continuous Improvement Product Quality

Final 88,94

- Need (14) 7.5" zip ties total
- Need (1) 14" tie to attach the transformer
- Need (1) piece of v-tack to secure the power cord



14th tie is needed to bundle up the excess wire from the switch inside the arm